

What is claimed is:

1. An improved wire identification marker system comprising:
a substrate having a first edge and a second edge, said first edge and said second edge arranged lengthwise along said substrate;
a column of markers, said column of markers arranged lengthwise along
5 said substrate and removably secured thereto, said column of markers configured from a plurality of individual wire markers positioned lengthwise with respect to said substrate and adjacent to one another, said plurality of individual wire markers configured from a first marker and a plurality of intermediate markers, each having a front end and a rear end, said plurality of individual wire
10 markers positioned such that said front end of each intermediate marker is aligned with said rear end of each adjacent individual wire marker.
2. An improved wire identification marker system as defined in claim 1, further comprising a characteristic for printer sensing along said substrate.
3. An improved wire identification marker system as defined in claim 1, wherein more than one said column of markers is located on said substrate.
4. An improved wire identification marker system as defined in claim 1, wherein said plurality of individual wire markers are removably adhesively attached to said substrate and are in abutting relationship with each next adjacent individual wire marker.
5. An improved wire identification marker system as defined in claim 1, wherein said plurality of individual wire markers are manufactured from a polyolefin.

6. A set of wire identification sleeves comprising:
- a substrate having a first edge and a second edge, said first edge and said second edge arranged lengthwise along said substrate;
 - a column of sleeves, said column of sleeves arranged lengthwise along said substrate and removably secured thereto, said column of sleeves configured from a plurality of individual sleeves positioned lengthwise and adjacent to one another, said plurality of individual sleeves configured from a first sleeve and a plurality of intermediate sleeves, each having a front opening and a rear opening, said plurality of individual sleeves positioned such that said front opening of each intermediate sleeve is aligned with the said rear opening of each adjacent individual sleeve; and
 - a characteristic for printer sensing positioned along said substrate.
7. A set of wire identification sleeves as defined in claim 6, wherein more than one said column of sleeves is located on said substrate.
8. A set of wire identification sleeves as defined in claim 6, wherein said plurality of individual sleeves are in abutting relationship with each next adjacent individual sleeve and said plurality of individual sleeves are printable.
9. A set of wire identification sleeves as defined in claim 6, wherein said plurality of sleeves is removably attached with an adhesive to said substrate.
10. A set of wire identification sleeves as defined in claim 6, wherein said plurality of sleeves are manufactured from a polyolefin.
11. A process for forming a wire identification marker system comprising the steps of:

providing a continuous length of substrate with an adhesive coating and feeding said substrate along an intended path;

- 5 providing a continuous length of wire marker material and feeding said wire marker material along said intended path into contact with said substrate at a predetermined position on said substrate;

removably securing said wire marker material to said substrate; and

cutting said wire marker material to define a plurality of individual wire

- 10 markers.

12. A process as defined in claim 11, wherein said substrate is manufactured from paper.

13. A process as defined in claim 11, further comprising the step of forming a characteristic for print registration on said substrate.

14. A process as defined in claim 11, wherein said wire marker material is manufactured from a polyolefin.

15. A process as defined in claim 11, wherein said wire marker material is receptive to printing.

16. A process for forming a set of identification sleeves comprising the steps of:

providing a continuous length substrate coated with adhesive and feeding said substrate through nip rolls;

- 5 providing a continuous length marker printable tubing and feeding said tubing through said nip rolls onto the top of said substrate at a predetermined

location thereon, roll pressure forcing said tubing against said substrate and into said adhesive coating for removable securement thereto;

cutting a portion of said substrate at predetermined locations along its
10 length to define characteristics for print registration; and

cutting said tubing to define a plurality of individual marker sleeves.

17. A process as defined in claim 16, further comprising the step of spraying said substrate after securement of said tubing thereto in areas where tubing is not secured with a composition to deactivate or mask the exposed adhesive.

18. A process as defined in claim 16, wherein said substrate is manufactured from paper.

19. A process as defined in claim 16, wherein said tubing is manufactured from a polyolefin.

20. A process as defined in claim 16, further comprising the step of printing an ultraviolet pattern onto said substrate after securement of said tubing thereto in areas where tubing is not secured and curing said ultraviolet pattern to deactivate or mask the exposed adhesive.